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Synthesis of Phosphinoferrocenyloxazolines. New Ligands for Asymmetric Catalysis

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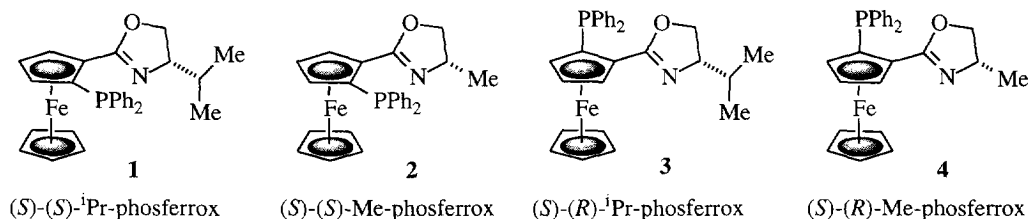
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Abstract: Condensation of β -hydroxy alcohols with ferrocenyl chloride gave the corresponding amides which were dehydrated to give ferrocenyl oxazolines in good overall yield. Subsequent lithiation with *n*-BuLi in the presence of TMEDA and addition of PPh₂Cl led to the isolation of (*S*)-(*S*)-ⁱPr-phosferrox and (*S*)-(*S*)-Me-phosferrox ligands **1** and **2**. Their corresponding diastereoisomers, (*S*)-(*R*)-ⁱPr-phosferrox and (*S*)-(*R*)-Me-phosferrox **3** and **4** were obtained *via* the intermediacy of removable trimethylsilyl blocking groups. The CD spectra of **1** - **4** and their parent ferrocenyl oxazolines **9** and **10** were obtained.

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Introduction

Ferrocene-derived ligands utilise the planar chirality that results when the ferrocene nucleus contains two different substituents attached to a cyclopentadienyl ring.¹ Of the examples known, most are derived from *N,N*-dimethyl-1-ferrocenylethylamine as this can be obtained enantiomerically pure by classical resolution² or asymmetric synthesis.³ In contrast, oxazoline ligands exploit the tetrahedral stereocentres inherent in the amino acids from which they are derived. On coordination, their 4-substituent lies proximal to the metal thereby influencing the stereoselectivity of catalysed reactions.⁴ In particular, phosphinoaryloxazolines containing electronically unsymmetrical nitrogen and phosphorous coordinating groups, have proved to be very successful ligands for asymmetric allylic substitution reactions.⁵ Thus attaching oxazolines to an appropriate ferrocene nucleus has the potential benefits of cooperatively combining the tetrahedral chirality inherent in the oxazoline with the planar chirality of disubstituted ferrocenes.⁶

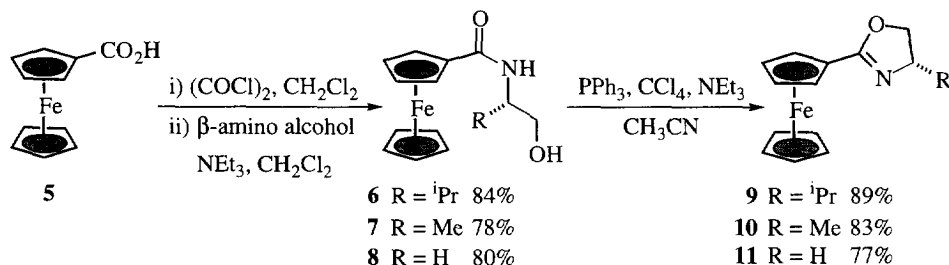


Phosferrox ligands

In this work we report on the synthesis of phosphinoferrocenyloxazoline (phosferrox) ligands **1** - **4**. All of these compounds are air-stable, yellow, crystalline solids, readily obtained in only a few steps from commercially available starting materials. Part of this work has appeared as a preliminary communication.⁷

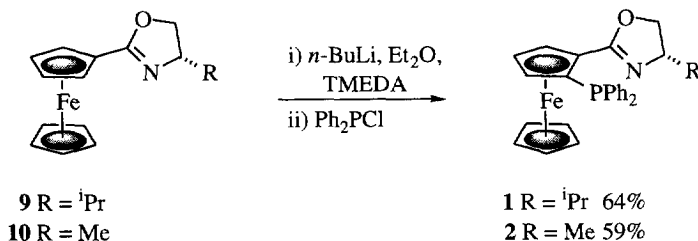
Results and discussion

Prior to this work there had been only one report on the synthesis of 2-ferrocenyl oxazolines, obtained by condensation of aziridines with ferrocenyl chloride followed by acid catalysed rearrangement to generate the 5-membered ring.⁸ For ease of synthesis we sought a method that directly utilised commercially available β -amino alcohols. Thus ferrocenyl chloride, generated *in situ* from ferrocenecarboxylic acid **5**⁹ and oxalyl chloride, was combined with a range of β -amino alcohols resulting in isolation of the β -hydroxy amides **6** - **8** in good yield. These were subsequently cyclised and dehydrated under Appel conditions¹⁰ with PPh₃, CCl₄ and NEt₃ yielding the 2-ferrocenyl oxazolines **9** - **11**, also in good yield (Scheme 1). Oxazoline **11** was found to have a m.p. and spectroscopic data essentially identical to that reported for the compound previously obtained by the aziridine methodology.⁸



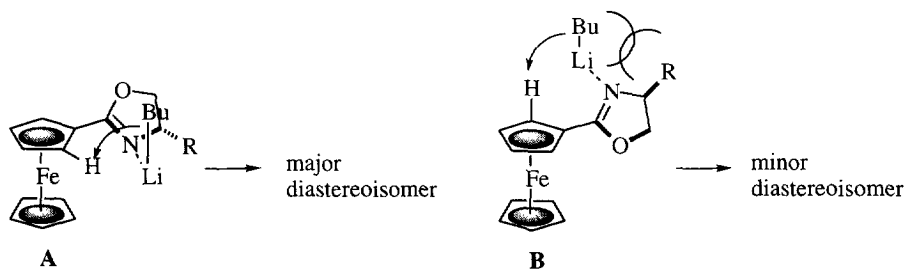
Scheme 1

Lithiation of **9** was initially investigated using *n*-BuLi in Et₂O at room temperature followed by addition of PPh₂Cl to give a 2.5 : 1 ratio of diastereoisomers. The major isomer was isolated pure in 38% yield after recrystallisation of the mixture from hexane and shown by X-ray crystal structure analysis to be (*S*)-(*S*)-ⁱPr-phosferrox **1**.^{7a} Subsequent to this initial investigation, a report appeared on highly diastereoselective lithiation/silylation sequences with **9** when TMEDA was a component of the reaction mixture.¹¹ Repetition of this lithiation methodology with *n*-BuLi and TMEDA in Et₂O, which had previously been shown to give a 100 : 1 diastereoselectivity, followed by addition of PPh₂Cl produced **1** essentially diastereomerically pure in 64% yield (Scheme 2). When applied to oxazoline **10** this lithiation methodology also proceeded with good selectivity (see later) such that **2** was isolated in 59% after recrystallisation to remove traces of the minor diastereoisomer.



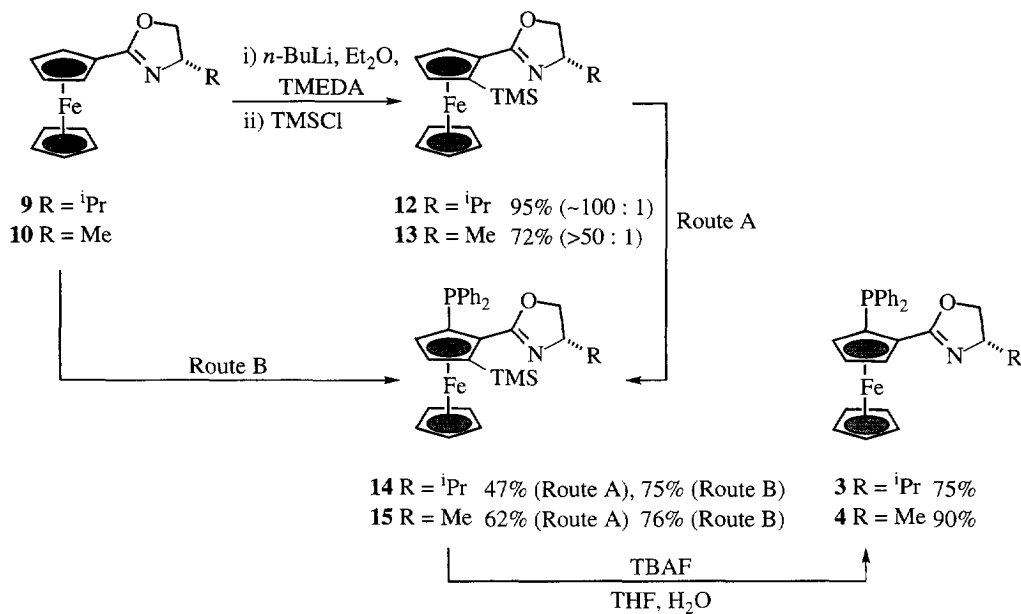
Scheme 2

The origin of the diastereoselection can be accounted for by the two rotamers **A** and **B** shown in Scheme 3. If the butyllithium aggregate coordinates to the oxazoline nitrogen and lies *exo* to the ferrocenyl group, there is an unfavourable interaction with the R group in **B** which is not present in **A**. In the absence of butyllithium, molecular modelling reveals that there is essentially no difference in the energies of **A** and **B** as the R groups (ⁱPr, Me) lie remote from the unsubstituted cyclopentadienyl ring in **A**. Thus the position of metallation is determined by the lithiating aggregate avoiding repulsive interactions with both the ferrocenyl group and oxazoline R substituent.¹²



Scheme 3

The (*S*)-(*R*)-phosferrox ligands **3** and **4** were synthesised through the use of a removable trimethylsilyl blocking group.¹³ Application of the TMEDA based lithiation followed by addition of TMSCl gave **12** in excellent yield and with a diastereoselectivity essentially identical to that previously reported (Scheme 4).¹¹ When applied to **10** this methodology gave a greater than 50 : 1 selectivity and the minor isomer was removed by column chromatography to give **13** in good yield. The remaining unsubstituted *ortho* ferrocenyl oxazoline positions in both **12** and **13** were lithiated on treatment with *n*-BuLi, addition of PPh₂Cl providing the trisubstituted derivatives **14** and **15**.¹⁴ In light of the high selectivities found with the TMEDA based lithiations, it proved possible to obtain both **14** and **15** directly using one-pot procedures, where initial lithiation/silylation is followed directly by lithiation/phosphorylation (Route B, Scheme 4). In both cases, the yields of the trisubstituted products were significantly increased. Finally, the trimethylsilyl groups were easily removed on heating at reflux THF/H₂O solutions of **14** and **15** containing TBAF to give (*S*)-(*R*)-ⁱPr-phosferrox **3** and (*S*)-(*R*)-Me-phosferrox **4** in overall yields of 56% and 68% respectively from their parent ferrocenyl oxazolines.



Scheme 4

The CD spectra of ferrocenyl oxazolines **9** and **10** are shown in Figure 1. Interestingly, despite these two compounds certainly having the same absolute configuration, they display Cotton effects of opposite sign for the major signals found at approximately 460 nm. This suggests that the two compounds have dissimilar conformations (in CHCl₃) resulting in different expressions of the tetrahedral chirality at the metal. However, this does not have a significant bearing on the lithiation steps as diastereoisomers of the same configuration are formed from **9** and **10**.

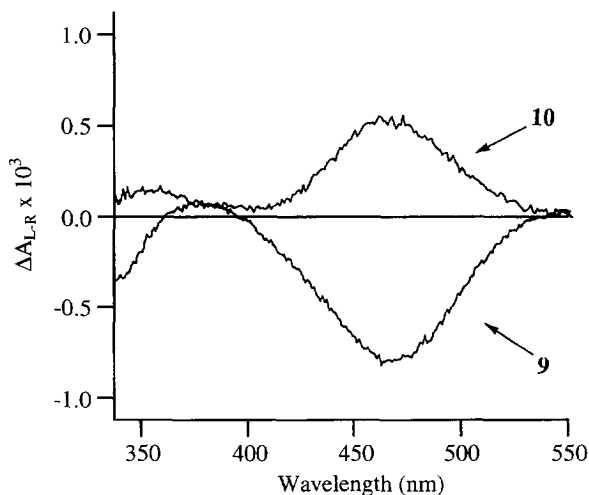


Figure 1. CD spectra of ferrocenyl oxazolines **9** and **10**

For (*S*)-(*S*)-Me-phosferrox **2** and (*S*)-(*R*)-Me-phosferrox **4** (Figure 2) their opposite elements of planar chirality are clearly apparent in the opposite signs for the two major bands at approximately 310 and 455 nm. Similarly for (*S*)-(*S*)-*i*Pr-phosferrox **1** and (*S*)-(*R*)-*i*Pr-phosferrox **3** (Figure 3), the bands around 310 nm are of the same sign as their corresponding methyl derivatives indicating that these bands may be used to assign the absolute configuration of planar chirality in -PPh₂ substituted ferrocenyl oxazolines. The large differences in the spectra of **1** and **3** in the region from 400 to 550 nm may again arise due to different conformational preferences of the two diastereoisomers containing the relatively bulky isopropyl substituent. However, changing the temperature of these solutions from room temperature to +50 °C and -40 °C made little difference to the appearance of the recorded spectra.

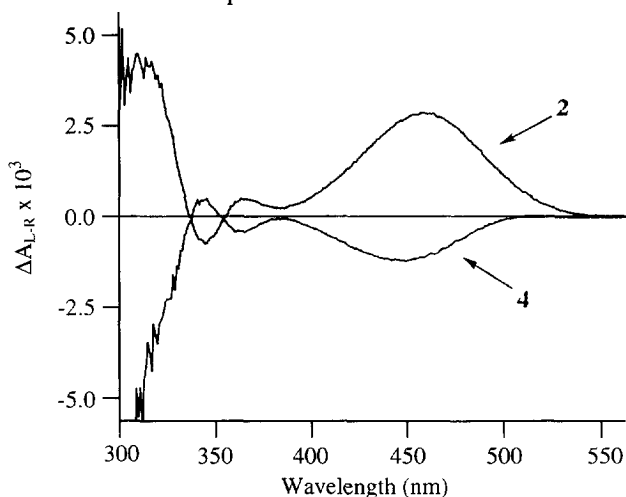


Figure 2. CD spectra of (*S*)-(*S*)-Me-phosferrox **2** and (*S*)-(*R*)-Me-phosferrox **4**

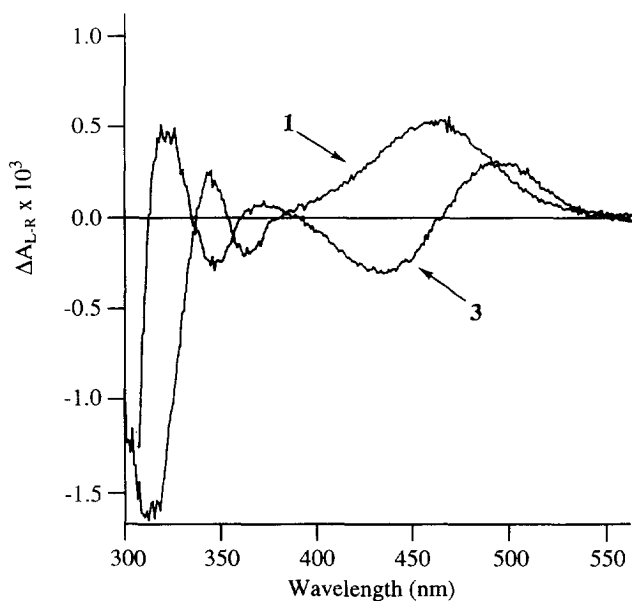


Figure 3. CD spectra of (*S*)-(*S*)-*i*Pr-phosferrox **1** and (*S*)-(*R*)-*i*Pr-phosferrox **3**

In conclusion, we have reported on the synthesis of examples of a new class of ferrocene-derived ligands that have the potential to be systematically optimised for a given asymmetric reaction. We¹⁵ and others^{7d} have reported initial applications of such ligands and further investigation into their potential is in progress.

Experimental

Diethyl ether and tetrahydrofuran were distilled from sodium benzophenone ketyl and dichloromethane from calcium hydride. Petroleum ether refers to that fraction boiling in the range 40-60 °C and hexane to the fraction boiling in the range 65.5-70 °C. Chlorodiphenylphosphine was freshly distilled prior to use and TMEDA was distilled from calcium hydride. All other reagents were used as obtained commercially. Column chromatography was performed on SiO₂ (40-63 mm). Melting points were determined on a Gallenkamp digital melting point apparatus and a Kofler hot stage, and are not corrected. Rotations were recorded on a Optical Activity AA-1000 polarimeter (concentrations *c* given as g/100 ml) and CD spectra on a Jobin-Yvon DCV spectrometer. Elemental analyses were performed on a Perkin Elmer 240C Elemental Analyser. IR spectra were obtained on a Perkin-Elmer 1600 FTIR spectrometer. NMR spectra were recorded on a Bruker AMX 360 (360 MHz ¹H and 90 MHz ¹³C) spectrometer. Mass spectra were recorded on a Fisons VG Platform II.

Synthesis of amides 6, 7 and 8.

The following method for the synthesis of (2*S*)-*N*-(1-hydroxy-3-methylbutyl)ferrocenamide 6 is representative.

To a stirred suspension of ferrocenecarboxylic acid (1.033 g, 4.49 mmol) in CH₂Cl₂ (15 ml) at room temperature under nitrogen, was added *via* syringe oxalyl chloride (0.79 ml, 9 mmol). Gas evolution was accompanied by the formation of a dark red homogeneous solution after 10 min. The reaction mixture was stirred for an additional 10 min., followed by removal of the solvent *in vacuo*. The resultant crude ferrocenyl chloride, isolated as a dark oil that crystallised on standing, was taken up in CH₂Cl₂ (10 ml) and added *via* syringe to a solution of (*S*)-(+)-valinol (0.554 g, 5.37 mmol) and NEt₃ (1.25 ml, 9 mmol) in CH₂Cl₂ (7 ml) at room temperature under nitrogen. After stirring overnight, the dark reaction mixture was washed with H₂O (2 x 20 ml), dried (Na₂SO₄), filtered and evaporated *in vacuo*. The crude product was purified by column chromatography (3% MeOH/CH₂Cl₂) to give the amide as a yellow crystalline solid (1.184 g, 84%).

m.p. 109-110 °C; [α]_D²¹ = -8 (*c* 1.34, EtOH) (Found: C, 61.11; H, 6.74; N, 4.21. C₁₆H₂₁FeNO₂ requires C, 60.97; H, 6.72; N, 4.44%); ν_{max} (nujol) 3284 (N-H), 3192 (O-H), 1611 (C=O amide I), 1551 (amide II) cm⁻¹; δ_H (CDCl₃) 0.97 (3 H, d, *J* 6.8, -CH₃), 0.98 (3 H, d, *J* 6.8, -CH₃), 1.93 (1 H, octet, *J* 6.8, -CH(CH₃)₂), 2.71 (1 H, brt, -OH), 3.65 - 3.83 (3 H, m, -CH₂OH and -NHCH-), 4.16 (5 H, s, C₅H₅), 4.30 (2 H, brs, Fc), 4.60 (1 H, brs, Fc), 4.62 (1 H, brs, Fc), 5.80 (1 H, brd, -NH-); δ_C {¹H} (CDCl₃) 19.04 (-CH₃), 19.69 (-CH₃), 28.99 (-CH(CH₃)₂), 57.01 (-NHCH-), 63.87 (-OCH₂-), 67.91 (Fc), 68.42 (Fc), 69.75 (C₅H₅), 70.46 (Fc), 70.51 (Fc), 75.95 (Fc - *ipso*), 171.37 (C=O); *m/z* (EI) 315 (M⁺, 100%), 213 (81).

Similarly prepared were:

(2*S*)-*N*-(1-hydroxypropyl)ferrocenamide 7 isolated as a yellow crystalline solid by column chromatography (5% MeOH/CH₂Cl₂), yield = 78%.

m.p. 168.5-169.5 °C; [α]_D²⁷ = +28 (*c* = 0.2, EtOH) (Found: C, 58.71; H, 6.20; N, 4.91. C₁₄H₁₇FeNO₂ requires C, 58.56; H, 5.97; N, 4.88%); ν_{max} (nujol) 3294 (N-H), 1628 (C=O amide I), 1537 (amide II) cm⁻¹;

δ_{H} (CDCl₃) 1.27 (3 H, d, *J* 6.8, -CH₃), 2.97 (1 H, t, *J* 5.3, -OH), 3.60 - 3.65 (1 H, m, -CHHOH or -NHCH-), 3.74 - 3.79 (1 H, m, -NHCH- or -CHHOH), 4.22 (5 H, s, C₅H₅), 4.36 (2 H, brs, Fc), 4.65 (1 H, brs, Fc), 4.68 (1 H, brs, Fc), 5.81 (1 H, brd, NH); δ_{C} {¹H} (CDCl₃) 17.29 (-CH₃), 47.76 (-NHCH-), 67.21, 68.11, 68.24 and 70.55 (x 2), 69.81 (C₅H₅), 75.63 (Fc - *ipso*), 171.2 (C=O); *m/z* (EI) 287 (M⁺, 100%), 213 (67).

2-*N*-(1-Hydroxyethyl)ferrocenamide **8** isolated as a yellow crystalline solid after column chromatography (5% MeOH/CH₂Cl₂), yield = 80%.

m.p. 111-112.5 °C (Found: C, 57.34; H, 5.20; N, 5.00. C₁₃H₁₅FeNO₂ requires C, 57.17; H, 5.54; N, 5.13%); ν_{max} (nujol) 3340 (N-H), 3269 (O-H), 1627 (C=O amide I), 1552 (amide II) cm⁻¹; δ_{H} (CDCl₃) 2.82 (1 H, t, *J* 4.8, -OH), 3.56 (2 H, q, *J* 4.2, -NHCH₂-), 3.82 (2 H, q, *J* 4.8, -CH₂OH), 4.21 (5 H, s, C₅H₅), 4.37 (2 H, t, *J* 1.9, Fc), 4.68 (2 H, t, *J* 1.9, Fc), 6.14 (1 H, brs, -NH-); δ_{C} {¹H} (CDCl₃) 42.58 (-NHCH₂-), 62.74 (-OCH₂-), 68.18 (Fc x 2), 69.81 (C₅H₅), 70.57 (Fc x 2), 75.51 (Fc - *ipso*), 171.88 (C=O); *m/z* (EI) 273 (M⁺, 91%), 121 (82), 56 (100).

Synthesis of ferrocenyloxazolines **9**, **10** and **11**.

The following method for the synthesis of (*S*)-2-ferrocenyl-4-(1-methylethyl)oxazoline **9** is representative.

To a light orange solution of (2*S*)-*N*-1-hydroxy-3-methylbutyl)ferrocenamide **6** (0.817 g, 2.59 mmol) and PPh₃ (2.49 g, 9.5 mmol) in acetonitrile (60 ml), was added NEt₃ (1.6 ml, 11.5 mmol) followed by CCl₄ (2.2 ml, 22.8 mmol) and the resultant solution stirred at room temperature under nitrogen overnight. After quenching with H₂O (80 ml) the reaction was extracted with petroleum ether (5 x 50 ml), the organics combined, dried (MgSO₄), filtered and evaporated. The crude product, which was contaminated by a substantial quantity of triphenylphosphine oxide, was purified by column chromatography (SiO₂ 40 - 63 μm , 30% EtOAc/40-60 petroleum ether) to give the pure ferrocenyl oxazoline as a dark yellow crystalline solid (0.685 g, 89%).

Note - Removing the solvent from the reaction mixture before work-up results in a substantial reduction in yield of the oxazoline.

m.p. 71.5-72.5 °C; $[\alpha]_{\text{D}}^{22}$ -129 (*c* 1.5, EtOH); CD (CHCl₃) λ_{max} ($\Delta\epsilon$) 464 (-0.80), 358 (+1.0) nm (Found: C, 64.46; H, 6.59; N, 4.59. C₁₆H₁₉FeNO requires C, 64.67; H, 6.44; N, 4.71%); ν_{max} (nujol) 1657 (C=N) cm⁻¹; δ_{H} (CDCl₃) 0.87 (3 H, d, *J* 6.8, -CH₃), 0.94 (3 H, d, *J* 6.8, -CH₃), 1.78 (1 H, hextet, *J* 6.6, -CH(CH₃)₂), 3.41 (1 H, q, *J* 7.0, -NCH-), 3.89 - 3.95 (1 H, m, -OCHH-), 4.00 (1 H, t, *J* 7.7, -OCHH-), 4.06 (5 H, s, C₅H₅), 4.26 (2 H, brs, Fc), 4.66 (1 H, brs, Fc), 4.70 (1 H, brs, Fc); δ_{C} {¹H} (CDCl₃) 17.79 (-CH₃), 18.81 (-CH₃), 32.27 (-CH(CH₃)₂), 68.92, 68.95, 69.27, 69.51 (C₅H₅), 70.06, 70.09, 70.60 (Fc - *ipso*), 72.27, 165.56 (C=N); *m/z* (EI) 297 (M⁺, 100%), 254 (64), 211 (47), 121 (92).

Similarly prepared were:

(*S*)-2-ferrocenyl-4-methyloxazoline **10**. The work-up of this reaction differed slightly from above. After starting with **7** (0.78 g, 2.7 mmol) the reaction was quenched with H₂O (50 ml) and extracted with EtOAc (2 x 50 ml). The combined extracts were dried (MgSO₄), filtered and evaporated to give a dark crystalline residue. This was repeatedly triturated with petroleum ether (5 x 50 ml) and the resultant yellow solutions combined and evaporated. The remaining traces of Ph₃PO were removed by column chromatography (1 : 1 EtOAc/petroleum ether) to give **10** as a yellow crystalline solid, yield = 83%.

m.p. 84-85 °C; $[\alpha]_{\text{D}}^{27}$ = -60 (*c* = 0.2, EtOH); CD (CHCl₃) λ_{max} ($\Delta\epsilon$) 461 (+0.34), 336 (-0.25) nm (Found: C, 62.49; H, 5.83; N, 5.17. C₁₄H₁₅FeNO requires C, 62.48; H, 5.62; N, 5.20%); ν_{max} (nujol) 1651 (C=N) cm⁻¹;

δ_{H} (CDCl₃) 1.32 (3 H, d, *J* 6.6, -CH₃), 3.86 (1 H, t, *J* 7.7, -OCHH-), 4.19 - 4.28 (1 H, m, -CHCH₃-), 4.19 (s, 5 H, C₅H₅), 4.33 (2 H, brs, Fc), 4.42 (1 H, dd, *J* 9.1, 8.0, -OCHH-), 4.75 (2 H, brs, Fc); δ_{C} {¹H} (CDCl₃) 21.57 (-CH₃), 61.80 (-CHCH₃-), 68.90, 68.98, 69.60 (C₅H₅), 70.20 (x 2), 73.66 (Fc - *ipso*), 165.81 (C=N); *m/z* (EI) 269 (M⁺, 100%), 121 (95), 56 (55).

2-ferrocenyloxazoline **11**. Column chromatography (2-3% MeOH/CH₂Cl₂) failed to separate the product from Ph₃PO so the mixture was dissolved in CH₂Cl₂ and washed three times with an equal volume of aqueous 1M HCl. The combined aqueous layers were made basic with 1M NaOH and extracted with CH₂Cl₂. After drying (Na₂SO₄), filtration and evaporation, **11** was isolated as a yellow crystalline solid, yield = 77%.

m.p. 148-150 °C (Found: C, 61.38; H, 4.93; N, 5.55. C₁₃H₁₃FeNO requires C, 61.21; H, 5.14; N, 5.49%); ν_{max} (nujol) 1652 (C=N) cm⁻¹; δ_{H} (CDCl₃) 3.91 (2 H, t, *J* 9.4, -NCH₂-), 4.20 (5 H, s, C₅H₅), 4.34 (2 H, t, *J* 9.4, -OCH₂-), 4.34 (2 H, s, Fc), 4.74 (2 H, s, Fc); δ_{C} {¹H} (CDCl₃) 54.85 (-NCH₂-), 67.21 (-OCH₂-), 68.88 (Fc), 69.56 (C₅H₅), 70.17 (Fc), 166.98 (C=N); *m/z* 255 (M⁺, 100%), 121 (82), 56 (73).

Synthesis of (S)-2-[(S)-2-(diphenylphosphino)ferrocenyl]-4-(1-methylethyl)oxazoline, (S)-(S)-ⁱPr-Phosferrox 1

A yellow/orange stirred solution of **9** (0.158 g, 0.53 mmol) and TMEDA (0.10 ml, 0.7 mmol) in Et₂O (6 ml) under nitrogen was cooled to -78 °C resulting in the formation of a yellow precipitate. To this was added dropwise *n*-BuLi (0.38 ml, 0.7 mmol), the reaction mixture darkening to red/brown. After stirring at -78 °C for 2 h. the Schlenk tube containing the orange non-homogeneous reaction mixture was transferred to an ice bath and stirring maintained for a further 5 min. To the resultant homogeneous orange-red solution was added PPh₂Cl (0.12 ml, 0.7 mmol) and the reaction mixture allowed to warm to room temperature. After 15 min. the reaction was quenched with sat. NaHCO₃ (10 ml) and diluted with ether (10 ml). The two layers were separated and the aqueous phase was extracted with Et₂O (10 ml). The organics were combined, dried (MgSO₄), filtered and evaporated to give an orange crystalline solid. This was purified by column chromatography (10% EtOAc/petroleum ether - preadsorbing on silica) to afford 0.163 g (64%) of a yellow/orange crystalline solid. Recrystallisation from hexane gave pure (S)-(S)-ⁱPr-Phosferrox **1** as a single diastereoisomer.

m.p. 157-158 °C; [α]_D²⁴ = +112 (c 0.1, EtOH); CD (CHCl₃) λ_{max} ($\Delta\epsilon$) 456 (+2.20), 368 (+0.49), 342 (-1.00), 315 (+2.16) nm (Found: C, 70.09; H, 6.11; N, 2.85. C₂₈H₂₈FeNOP requires C, 69.87; H, 5.86; N, 2.91%); ν_{max} (nujol) 1652 (C=N) cm⁻¹; δ_{H} (CDCl₃) 0.68 (3 H, d, *J* 7 Hz, -CH₃), 0.82 (3 H, d, *J* 7 Hz, -CH₃), 1.61-1.69 (1 H, m, -CH(CH₃)₂), 3.61 (1 H, brs, Fc), 3.67 (1 H, t, *J* 8 Hz, -OCHH-), 3.83-3.90 (1 H, m, -NCH-), 4.22 (5 H, s, C₅H₅), 4.22-4.30 (1 H, m, -OCHH-), 4.37 (1 H, brs, Fc), 4.99 (1 H, brs, Fc), 7.18 - 7.24 (5 H, m, Ph), 7.36 - 7.37 (3 H, m, Ph), 7.46 - 7.51 (2 H, m, Ph); δ_{C} {¹H} (CDCl₃) 17.52 (-CH₃), 18.61 (-CH₃), 32.05 (-CH(CH₃)₂), 69.57 (-OCH₂-), 70.72 (C₅H₅), 72.02, 72.14, 73.81, 73.85, 75.32 (d, *J* 16, Fc), 78.55 (d, *J* 15, Fc), 127.81 (Ph), 127.92 (Ph), 127.99 (Ph), 128.10 (Ph), 128.18 (Ph), 128.89 (Ph), 132.40 (d, *J* 20, Ph), 134.86 (d, *J* 22, Ph), 138.21 (d, *J* 13, Ph - *ipso*), 139.54 (d, *J* 12, Ph - *ipso*); δ_{P} (CDCl₃) -16.92; *m/z* (EI) 481 (M⁺, 100%), 410 (68), 404 (44), 170 (38), 121 (76).

Synthesis of (S)-2-[(S)-2-(diphenylphosphino)ferrocenyl]-4-methyloxazoline, (S)-(S)-Me-Phosferrox 2

A yellow/orange solution of **10** (0.162 g, 0.60 mmol) and TMEDA (0.12 ml, 0.8 mmol) in Et₂O (10 ml) under nitrogen was cooled to -78 °C resulting in the formation of a yellow precipitate. To this was added dropwise *n*-BuLi (0.36 ml, 0.8 mmol) causing the solution to darken and become homogeneous. After stirring at -78 °C

for 2 h. the Schlenk tube was transferred to an ice bath and stirred for a further 15 min. resulting in the formation of a precipitate. To this was added PPh_2Cl (0.16 ml, 0.9 mmol) and after stirring for a further 15 min. the reaction was quenched with sat. NaHCO_3 . The two layers were separated, the aqueous phase washed with Et_2O (10 ml), the organic phases combined, dried (MgSO_4), filtered and evaporated. Column chromatography (40% EtOAc /petroleum ether) and recrystallisation (EtOAc /hexane) gave diastereomerically pure **2** as an orange crystalline solid (0.160 g, 59%).

m.p. 121-123 °C; $[\alpha]_{\text{D}}^{21} +140$ ($c = 0.2$, EtOH); CD (CHCl_3) λ_{max} ($\Delta\epsilon$) 456 (+5.92), 365 (+1.06), 344 (-1.47), 314 (+9.07) nm (Found: C, 69.02; H, 5.18; N, 2.87. $\text{C}_{26}\text{H}_{24}\text{FeNOP}$ requires C, 68.89; H, 5.34; N, 3.09%); ν_{max} (nujol) 1657 ($\text{C}=\text{N}$) cm^{-1} ; δ_{H} (CDCl_3) 1.13 (3 H, d, J 6.6, $-\text{CH}_3$), 3.39 (1 H, t, J 8.1, $-\text{OCHH}-$), 3.64 (1 H, brs, Fc), 4.12 (1 H, hextet, J 8, $-\text{CHCH}_3-$), 4.23 (5 H, s, C_5H_5), 4.41 (1 H, brs, Fc), 4.41 - 4.45 (1 H, m, $-\text{OCHH}-$), 5.05 (1 H, brs, Fc), 7.18 - 7.26 (5 H, m, Ph), 7.37 - 7.38 (3 H, m, Ph), 7.47 - 7.49 (2 H, m, Ph); δ_{C} (^1H) (CDCl_3) 21.14 ($-\text{CH}_3$), 61.51 ($-\text{CHCH}_3-$), 70.79 (C_5H_5), 70.93, 72.13, 73.95 (x2?), 74.90 (d, J 16, Fc), 78.40 (d, J 14, Fc), 127.89 (Ph), 127.98 (Ph), 128.05 (Ph), 128.17 (Ph), 128.25 (Ph), 128.43 (Ph), 129.02 (Ph), 132.29 (d, J 20, Ph), 134.86 (d, J 22, Ph), 137.96 (d, J 14, Ph - *ipso*), 139.44 (d, J 13, Ph - *ipso*), 165.82 ($\text{C}=\text{N}$); δ_{P} (CDCl_3) -16.67; m/z (EI) 453 (M^+ , 89%), 410 (51), 121 (100).

Synthesis of (*S*)-2-[(*S*)-2-(trimethylsilyl)ferrocenyl]-4-(1-methylethyl)oxazoline **12**

A solution of **9** (0.252 g, 0.85 mmol) and TMEDA (0.17 ml, 1.1 mmol) in Et_2O (8 ml) was lithiated as described in the synthesis of **1**. After stirring at 0 °C for 15 min., TMSCl (0.14 ml, 1.1 mmol) was added and after stirring at room temperature for a further 15 min. the reaction was quenched with NaHCO_3 (10 ml). The reaction mixture was worked up as described for **1** and the crude product examined by ^1H NMR spectroscopy which revealed an approximately 100 : 1 ratio of diastereoisomers by comparison of the multiplet centred at 4.89 ppm (major isomer) with that at 4.92 ppm.^{11a} Column chromatography (10% EtOAc /petroleum ether) gave **12** as an orange crystalline solid (0.297 g, 95%).

m.p. 38.7 - 39.9 °C; $[\alpha]_{\text{D}}^{20} = +286$ ($c = 0.2$, EtOH) (Found: C, 61.96; H, 7.59; N, 3.90. $\text{C}_{19}\text{H}_{27}\text{FeNOSi}$ requires C, 61.78; H, 7.37; N, 3.79%); ν_{max} (CHCl_3) 1654 ($\text{C}=\text{N}$) cm^{-1} ; δ_{H} (CDCl_3) 0.31 (9 H, s, $-\text{Si}(\text{CH}_3)_3$), 0.92 (3 H, d, J 6.7, $-\text{CH}_3$), 1.02 (3 H, d, J 6.7, $-\text{CH}_3$), 1.81 (1 H, octet, J 6.5, $-\text{CH}(\text{CH}_3)_2$), 3.91 - 4.03 (2 H, m, $-\text{OCHHCH}-$), 4.18 (5 H, s, C_5H_5), 4.25 - 4.28 (2 H, m, $-\text{OCHH}-$ and Fc), 4.43 (1 H, t, J 2.4, Fc), 4.89 - 4.90 (1 H, m, Fc); δ_{C} (^1H) (CDCl_3) 0.5 ($-\text{Si}(\text{CH}_3)_3$), 18.04 ($-\text{CH}_3$), 19.12 ($-\text{CH}_3$), 32.57 ($-\text{CH}(\text{CH}_3)_2$), 69.35 ($-\text{OCH}_2-$), 69.46 (C_5H_5), 71.55, 72.84, 73.00, 73.18, 75.36, 165.77 ($\text{C}=\text{N}$); m/z (EI) 369 (M^+ , 77%), 354 (76), 121 (100).

Synthesis of (*S*)-2-[(*S*)-2-(trimethylsilyl)ferrocenyl]-4-methyloxazoline **13**

A solution of **10** (0.606 g, 2.25 mmol) and TMEDA (0.44 ml, 2.9 mmol) in Et_2O (17 ml) was lithiated and treated with TMSCl (0.37 ml, 2.9 mmol) as described above. The crude reaction mixture was found to contain a greater than 50 : 1 ratio of isomers by comparison of the multiplet centred at 4.92 ppm (major isomer) with that at 4.97 ppm in the ^1H NMR spectrum. After column chromatography (20% EtOAc /petroleum ether) the product was isolated as a yellow crystalline solid (0.557 g, 72%).

m.p. 61 - 62 °C; $[\alpha]_{\text{D}}^{26} = +406$ (c 0.2, EtOH) (Found: C, 59.85; H, 6.95; N, 4.04. $\text{C}_{17}\text{H}_{23}\text{FeNOSi}$ requires C, 59.82; H, 6.79; N, 4.10%); ν_{max} (nujol) 1651 ($\text{C}=\text{N}$) cm^{-1} ; δ_{H} (CDCl_3) 0.30 (s, 9 H, $-\text{Si}(\text{CH}_3)_3$), 1.29 (3 H, d, J 6.5, $-\text{CHCH}_3$), 3.86 (1 H, d, J 8, $-\text{OCHH}-$), 4.19 (5 H, s, C_5H_5), 4.19 - 4.27 (1 H, m, $-\text{CHCH}_3-$), 4.27 (1 H, brs, Fc), 4.39 (1 H, t, J 8, $-\text{OCHH}-$), 4.46 (1 H, brs, Fc), 4.95 (1 H, brs, Fc); δ_{C} (^1H) (CDCl_3) 0.5 ($-\text{Si}(\text{CH}_3)_3$),

21.53 (-CH₃), 61.94 (-CHCH₃-), 69.53 (C₅H₅), 71.73, 73.10, 73.19, 73.44, 75.17, 165.98 (C=N); *m/z* (EI) 341 (M⁺, 97%), 326 (58), 121 (100).

Synthesis of (S)-2-[(R)-2-(diphenylphosphino)-5-(trimethylsilyl)ferrocenyl]-4-(1-methylethyl)oxazoline 14

Route A. A light orange solution of **12** (0.216 g, 0.58 mmol) in THF (4 ml) at -78 °C was treated with *n*-BuLi (0.37 ml, 0.76 mmol) causing the reaction mixture to darken. After stirring for 2 h. the reaction mixture was allowed to warm to 0 °C and stirred for a further 5 min. resulting in further darkening. To this was added PPh₂Cl (0.14 ml, 0.8 mmol) and after stirring at room temperature for 0.5 h. the reaction was quenched with NaHCO₃ (10 ml). The layers were separated and the aqueous phase washed with Et₂O (10 ml), the organics combined, dried (MgSO₄), filtered and evaporated *in vacuo*. Column chromatography (20% EtOAc/petroleum ether) gave **14** as a dark orange oil (0.151 g, 47%).

Route B. A solution of **9** (0.209 g, 0.70 mmol) and TMEDA (0.13 ml, 0.9 mmol) in Et₂O (8 ml) was lithiated and treated with TMSCl (0.12 ml, 0.9 mmol) as described for the synthesis of **12**. After warming to room temperature, additional Et₂O (3 ml) and TMEDA (0.13 ml, 0.9 mmol) were added and the reaction mixture cooled to -78 °C. After dropwise addition of *n*-BuLi (0.50 ml, 0.9 mmol), the reaction was stirred at -78 °C for 2 h. followed by 0.5 h. at 0 °C. To the resultant dark orange solution was added PPh₂Cl (0.16 ml, 0.9 mmol) and the reaction mixture stirred at room temperature for 0.5 h. before quenching with NaHCO₃ (10 ml). Work up as described for route A gave **14** as a dark orange oil (0.292 g, 75%).

m.p. 105.5 - 107 °C (hexane); [α]_D²¹ = +134 (*c* = 0.2, EtOH) (Found: C, 67.13; H, 6.44; N, 2.37. C₃₁H₃₆FeNOPSi requires C, 67.27; H, 6.56; N, 2.53%); *v*_{max} (CHCl₃) 1647 (C=N) cm⁻¹; δ_H (CDCl₃) 0.29 (9 H, s, -Si(CH₃)₃), 0.55 (3 H, d, *J* 6.7, -CH₃), 0.63 (3 H, d, *J* 6.7, -CH₃), 1.44 (1 H, octet, *J* 6.6, -CH(CH₃)₂), 3.71 - 3.72 (1 H, m, Fc), 3.79 - 4.00 (3 H, m, -OCH₂CH-), 4.16 (5 H, s, C₅H₅), 4.26 (1 H, d, *J* 2.5, Fc), 7.15 - 7.20 (5 H, m, Ph), 7.34 - 7.35 (3 H, m, Ph), 7.48 - 7.52 (2 H, m, Ph); δ_C {¹H} (CDCl₃) 0.5 (-Si(CH₃)₃), 17.86 (-CH₃), 18.31 (-CH₃), 32.58 (-CH(CH₃)₂), 69.24 (-OCH₂-), 70.68 (C₅H₅), 72.57, 75.79, 75.82, 77.13, 79.69 (d, *J* 15, Fc), 81.69 (d, *J* 14, Fc), 127.51, 127.79, 127.86, 128.05, 128.12, 128.86, 132.21 (d, *J* 19, Ph), 135.26 (d, *J* 22, Ph), 139.02 (d, *J* 14, Ph - *ipso*), 139.82 (d, *J* 12, Ph - *ipso*), 164.85 (C=N); *m/z* (EI) 553 (M⁺, 66%), 482 (36), 121 (65), 73 (100).

Synthesis of (S)-2-[(R)-2-(diphenylphosphino)-5-(trimethylsilyl)ferrocenyl]-4-methyloxazoline 15

Route A. Starting with **13** (0.216 g, 0.63 mmol), repetition of route A above and column chromatography (5% EtOAc/petroleum ether) gave **15** (0.205 g, 62%) as a dark orange oil.

Route B. A solution of **10** (0.335 g, 1.24 mmol) and TMEDA (0.24 ml, 1.6 mmol) in Et₂O (10 ml) was lithiated and treated with TMSCl (0.21 ml, 1.7 mmol) as described above for the synthesis of **13**. After warming to room temperature, addition of THF (10 ml) gave an orange homogeneous solution which was cooled to -78 °C. After dropwise addition of *n*-BuLi (0.78 ml, 1.6 mmol), the darkened reaction mixture was stirred at -78 °C for 2 h. followed by 5 min. at 0 °C. To this was added PPh₂Cl (0.29 ml, 1.6 mmol) and the reaction mixture stirred at room temperature for 0.5 h. before quenching with NaHCO₃ (10 ml). Standard work up and column chromatography (10% EtOAc/petroleum ether) gave **15** as a dark orange oil (0.495 g, 76%).

[α]_D²² = +32 (*c* = 0.2, EtOH) (Found: C, 66.40; H, 6.38; N, 2.49. C₂₉H₃₂FeNOPSi requires C, 66.29; H, 6.14; N, 2.67%); *v*_{max} (nujol) (C=N) 1650 cm⁻¹; δ_H (CDCl₃) 0.30 (9 H, s, -Si(CH₃)₃), 0.81 (3 H, d, *J* 6.6,

-CHCH₃), 3.71 (1 H, d, *J* 2.5, Fc), 3.72 (1 H, dd, *J* 8, 5.5, -OCHH-), 3.96 (1 H, t, *J* 8.5, -OCHH-), 4.05 - 4.11 (1 H, m, -CHCH₃-), 4.20 (5 H, s, C₅H₅), 4.25 (1 H, d, *J* 2.4, Fc), 7.20 - 7.23 (5 H, m, Ph), 7.35 - 7.37 (3 H, m, Ph), 7.49 - 7.51 (2 H, m, Ph); δ_C {¹H} (CDCl₃) 1.0 (-Si(CH₃)₃), 22.62 (-CHCH₃), 61.87 (-CHCH₃), 70.92 (C₅H₅), 73.00 (-OCH₂-), 75.56 (Fc), 80.11 (d, *J* 14, Fc), 82.33 (d, *J* 14, Fc), 127.69 (Ph), 127.89 (Ph), 127.96 (Ph), 128.13 (Ph), 128.21 (Ph), 128.87 (Ph), 132.30 (d, *J* 19, Ph), 135.02 (d, *J* 22, Ph), 138.71 (d, *J* 14, Ph - *ipso*), 139.52 (d, *J* 13, Ph - *ipso*), 164.83 (C=N); *m/z* (EI) 525 (M⁺, 82%), 482 (40), 121 (100).

Synthesis of (S)-2-[(R)-2-(diphenylphosphino)ferrocenyl]-4-(1-methylethyl)oxazoline, (S)-(R)-iPr-Phosferrox 3

A yellow solution of 1 M TBAF in THF (10 ml) containing approximately 5% H₂O and **14** (0.138 g, 0.25 mmol) was heated at reflux for 4h. The resultant orange solution was evaporated *in vacuo* to low volume and partitioned between Et₂O (10 ml) and H₂O (10 ml). After separation, the aqueous phase was further extracted with Et₂O and the organics combined, dried (MgSO₄), filtered and evaporated *in vacuo*. The resultant yellow residue was column chromatographed (10% EtOAc/40-60 petroleum ether) to give (S)-2-[(R)-2-diphenylphosphino)ferrocenyl]-4-(1-methylethyl)oxazoline **3** as a yellow crystalline solid (0.090 g, 75%).

m.p. 132-132.5 °C; [α]_D²⁰ = -53 (*c* 0.15, EtOH); CD (CHCl₃) λ_{max} (Δε) 492 (+0.45), 434 (-0.43), 361 (-0.31), 344 (+0.35), 314 (-2.38) nm (Found: C, 69.60; H, 5.90; N, 2.85. C₂₈H₂₈FeNOP requires C, 69.87; H, 5.86; N, 2.91%); ν_{max} (nujol) 1660 (C=N) cm⁻¹; δ_H (CDCl₃) 0.63 (3 H, d, *J* 7 Hz, -CH₃), 0.65 (3 H, d, *J* 7 Hz, -CH₃), 1.50-1.58 (1 H, m, -CH(CH₃)₂), 3.62 (1 H, brs, Fc), 3.89-4.08 (3 H, m, -OCH₂CH-), 4.22 (5 H, s, C₅H₅), 4.36 (1 H, brs, Fc), 4.94 (1 H, brs, Fc), 7.19-7.23 (5 H, m, Ph), 7.35-7.37 (3 H, m, Ph), 7.48-7.53 (2 H, m, Ph); δ_C {¹H} (CDCl₃) 17.88 (-CH₃), 32.44 (-CH₃), 69.47 (-OCH₂-), 70.44, 70.67 (C₅H₅), 72.09, 72.41, 74.07, 74.95 (d, *J* 16, Fc), 78.12 (d, *J* 14, Fc), 127.71 (Ph), 127.83 (Ph), 127.90 (Ph), 128.07 (Ph), 128.15 (Ph), 128.55 (Ph), 128.86 (Ph), 132.38 (d, *J* 19, Ph), 134.98 (d, *J* 22, Ph), 138.31 (d, *J* 13, Ph - *ipso*), 139.37 (d, *J* 12, Ph - *ipso*), 164.62 (C=N); δ_P (CDCl₃) -18.03; *m/z* (EI) 481 (M⁺, 32%), 410 (19), 170 (22), 121 (100).

Synthesis of (S)-2-[(R)-2-(diphenylphosphino)ferrocenyl]-4-methyloxazoline, (S)-(R)-Me-Phosferrox 4

Starting with **15** (0.202 g, 0.38 mmol), TBAF mediated desilylation as described above and column chromatography (40% EtOAc/petroleum ether) gave **4** (0.157 g, 90%) as a yellow crystalline solid.

m.p. 169-170.5 °C; [α]_D²² = -144 (*c* 0.2 EtOH); CD (CHCl₃) λ_{max} (Δε) 452 (-1.52), 365 (-0.62), 344 (+0.60), 306 (-10.00) nm (Found: C, 69.27; H, 5.38; N, 2.92. C₂₆H₂₄FeNOP requires C, 68.89; H, 5.34; N, 3.09%); ν_{max} (nujol) 1656 (C=N) cm⁻¹; δ_H (CDCl₃) 1.04 (3 H, d, *J* 6.3, -CH₃), 3.64 (1 H, brs, Fc), 3.83 (1 H, td, *J* 5, 2, -OCHH-), 4.07 - 4.13 (2 H, m, -OCHHCHCH₃-), 4.21 (5 H, s, C₅H₅), 4.38 (1 H, t, *J* 2.5, Fc), 4.98 (1 H, brs, Fc), 7.18 - 7.24 (5 H, m, Ph), 7.36 - 7.38 (3 H, m, Ph), 7.49 - 7.53 (2 H, m, Ph); δ_C {¹H} (CDCl₃) 21.34 (-CH₃), 61.53 (-CHCH₃-), 70.84 (C₅H₅), 71.34, 72.46, 73.58, 74.11, 127.76 (Ph), 127.86 (Ph), 127.92 (Ph), 127.99 (Ph), 128.14 (Ph), 128.21 (Ph), 128.96 (Ph), 132.35 (d, *J* 19, Ph), 134.98 (d, *J* 21, Ph), 138.10 (d, *J* 13, Ph - *ipso*), 139.40 (d, *J* 12, Ph - *ipso*); δ_P (CDCl₃) -17.44; *m/z* (EI) 453 (M⁺, 100%), 410 (90), 121 (66).

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